

# Reuse of low-efficiency energy storage batteries







#### **Overview**

What is a battery reuse strategy?

The strategy is applied to various reuse scenarios with capacity configurations, including energy storage systems, communication base stations, and low-speed vehicles. Hydrometallurgical, pyrometallurgical, and direct recycling considering battery residual values are evaluated at the end-of-life stage.

What are the environmental benefits of EV battery recycling?

ication and the battery. Environmental Impacts of EV Battery Reuse and RecyclingThe environmental benefits of EV battery reuse relate to extending the lifespan of the batt ry and reducing the demand for virgin materials to manufacture new EV batteries. EV battery recycling secures supplies of metals such as cobalt an.

What are the applications of battery recycling?

Applications in the reuse phase include energy storage systems (ESSs), communication base stations (CBSs), and low-speed vehicles (LSVs). When the batteries are subjected to the EOL stage, pretreatment and three recycling technologies are considered, including hydrometallurgical, direct, and pyrometallurgical recycling.

Does battery reuse reduce life cycle environmental impacts?

Life cycle assessment (LCA) is important for evaluating the environmental impacts of LIBs throughout their lifecycle, from production to end-of-life (EOL) management. The prevailing consensus is that battery reuse reduces life cycle environmental impacts compared to immediate recycling 31, while there is a study presenting contrasting evidence 32.

How can a retired battery treatment be optimized economically and environmentally?



Based on the process-based life cycle assessment method, we present a strategy to optimize pathways of retired battery treatments economically and environmentally. The strategy is applied to various reuse scenarios with capacity configurations, including energy storage systems, communication base stations, and low-speed vehicles.

Why do batteries need to be designed for recycling?

As a result, the increased variety and complexity of feedstock for battery recycling poses significant challenges to the process. To solve this problem, batteries need to be specifically designed for ease of recycling. This involves a need to focus on the battery pack and module design, and the materials used.



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# EV Battery Recycling and the Role of Battery Energy Storage ...

By repurposing EV batteries for energy storage applications prior to recycling or disposal, we can effectively alleviate the mounting demand for new batteries, thereby mitigating potential ...

## <u>Lithium battery reusing and recycling: A circular economy insight</u>

Driven by the rapid uptake of battery electric vehicles, Li-ion power batteries are increasingly reused in stationary energy storage systems, and eventually recycled to recover all the valued ...



## A review of direct recycling methods for spent lithium-ion batteries

The increasing demand for lithium-ion batteries (LIBs) in new energy storage systems and electric vehicles implies a surge in both the shipment and scrapping of LIBs. LIBs ...



#### State-of-the-art in reuse and recycling of lithiumion batteries

50 Preface Less than 5 per cent of the lithium-ion batteries in the world are recycled. The few processes that are available are highly inefficient



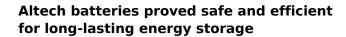
and the costs to recycle lithium is three times ...





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In this report we analyze drivers, barriers, and enablers to a circular economy for LiBs used in mobile and stationary BES systems in the United States. We also analyze federal, state, and ...



#### <u>Current status and outlook of recycling spent</u> <u>lithium-ion batteries</u>

The ideal future recycling system should integrate innovative technologies such as battery life cycle traceability, dismantling and sorting automation, and the recycling of battery ...



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